Work Order Wednesday, April 2	ID 83792 25, 2012 3:42:37 PM		*837	792*		•	Shi	P HW Page 1
Revision ID:	350-636-043 earshoe		Accept	*N90004	4010¢	<b>)</b> *	Setup Sta	ומיטו
	25/2012 Start Qty: 2.00	*2* *2*		Cust Item ID: Customer:				*NS2*
Approvals: P	rocess Plan:	Date 3-047	₹STooling:	Date:		I	Run Sta	"INKT"
Q	C:	Date:	SPC (Y/N):	Date:_			Sto	*NR2*
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID To	ool # Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp
Draw Nbr	Revision Nbr							
N/A	Rev F						,	
*1 NN* DC Document Control	DOCUMENT CONTRO <b>Memo</b> Photocopy I		0.00 0.00 labels per PPPD350-636-6	043 CHG001 Dalerta		#	for	MW 12-4
110 <b>*110</b> * Packaging	Pick Kit <b>Memo</b>		0.00		(	20		13/1/2
Packaging	масио							<u></u>
*115 *115*	QC4- 100% Inspect kits	for completeness	0.00	teles		( <del>d</del> )	ر 	
QC Quality Control	Мето		0.00					

#### **Dart Aerospace Ltd WORK ORDER CHANGES** W/O: **Approval Approval** STEP **PROCEDURE CHANGE** By DATE **Date** Qty Chief Eng / QC Inspector Prod Mgr Part No: \_\_\_\_\_\_ PAR #: \_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_ Date: \_\_\_\_ Resolution: \_\_\_\_\_ Disposition: \_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval DATE STEP** Sign & **Action Description** Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

Work Ord Wednesday, Apr				*837	792*					-		Page 2
Item ID: Revision ID:	D350-636-0	043		Accept	*N900	040	100	)*	Setup	Start	*N.	S1*
Item Name:	Wearshoe									Stop	*NI	<b>S</b> 2*
Start Date: Required Date:	4/25/2012 4/26/2012	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item II Customer:	D:					1 41	17
Reference:			,									
Approvals:	Process Pl	an:	Date:	Tooling:	Da	ıte:		I		Start	*NF	₹1*
	QC:		Date:	SPC (Y/N):	Da	ıte:				Stop	*NF	₹2*
Sequence ID/ Work Center II	)	Operation Description		Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
*120* Packaging		Packaging Memo		0.00				24)			10-14	(dept)
Packaging		Identify and Location:PPP Rev:	pack for shipping as per	PPP D350-636-043	ď.							
130		QC21- Final Inspection -	Work Order Release	0.00		į					1 11	ſ
*130*		Memo		0.00				M	100	Y	2/04/	70

Quality Control

MC2 15/04/56

Dart	<b>Aeros</b>	pace	Ltd

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W/O:			W	ORK ORDER CHANG	ìES				<del></del>
DATE	STEP	PR(	OCEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									,
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	<b>A</b> :	Date:	
	R	esolution:	Disposition	on:	QA: N/C C	losed:	•	Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCI	R)			
		Description of NC		Corrective Action Sect	ion B	Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	&   <sub>Secti</sub>		Chief Eng	QC Inspector
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				·					
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## **Picklist Print**

Wednesday, April 25, 2012 3:42:36 PM

Work Order ID:

83792

Parent Item:

Comments:

D350-636-043

Parent Item Name:

Wearshoe

IPP Rev:A New Issue 07-12-17 DD

DD verf:EC

**Start Date:** 4/25/2012

**Required Date:** 4/26/2012

Start Qty: 2.00

Required Qty: 2.00

Component Item I	D/ Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C5A	<del>-</del>	Purchased	No			110	Each	1,622.0000	38	76	$\bigcirc$		· Σ
<del>t</del> L				<b>Location</b>		Loc Qty	Lo	c Code			1	13	•
				FP001		7							
				115	835	7							
				ST350		1615			***************************************				
				116	419	28							.*
				117:		13							
				117	764	7							
				117		2							
				119		23							
				1204		62							
					0168	480			76	0			
				1212		500							
AN3C7A		D 1 1	NI.	1214	144	500	<b>5</b> (						
BOLT		Purchased	No	·.		110	Each	134.0000	. 4	8	$\mathcal{O}_{-9}$	<b>P</b>	
1				Location		Loc Oty	Loc	c Code	-		`		
				ST351		134			<u> </u>				
				1131		14							
				1161		1			******				
				1173		10							
				1176		12							
				1176 1197		6							
				1197		40			7				
<u>,                                    </u>				1211		50							
AN960C10L	NAS1149C0332R	Purchased	No	1211	00	110	Each	0.0000	42	84	12/20		1.1
<b>Z</b> washer									FEBRUAL FORE	M	19/20,	1 B	14 B

IPP Rev:B 10.05.20 added QC4

Dart	<b>Aeros</b>	pace	Ltd
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Duit Ac	ospace	Liu							,	•
W/O:			WC	RK ORDER CHANG	ES					*
DATE	STEP	PRO	OCEDURE CHAI	NGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										:
Part No		PAR #:	Fault Cateç	jory:	_ NCR:	Yes N	o <b>DQ</b>	<b>\:</b>	_ Date: _	
	R	esolution:	Disposition	n:	QA: N	/C Clos	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (	NCR)		<del></del>		
		Description of NC		Corrective Action Sec	tion B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section		Chief Eng	QC Inspector
	ı									
								•		·
		·								
•										

Wednesday, April 25, 2012 3:42:36 PM

Work Order ID:

83792

Parent Item:

D3535-13

Wearshoe

-D3535-25

Wearshoe

D3535-35

Wearshoe

~D3536-13

Gasket

D350-636-043

Manufactured

Parent Item Name:

Wearshoe

**Start Date:** 4/25/2012

Required Date: 4/26/2012

Start Qty: 2.00

Required Qty: 2.00

110 Each 25.0000 2 Location Loc Qty Loc Code FP001 25 78962 2

Loc Code

79850 80327 81353 Manufactured No 110

10 12 Each 26.0000

Location Loc Qty FP001 26 62233 81357 8 82156 17 Manufactured No 110

Each 32.0000

Location Loc Qty Loc Code FP001 32 67598 70815 78873 13 79849 81358 82064 14 110 Manufactured No Each

34.0000

Location Loc Qty Loc Code FP002 34 10 24

Dart Ae	rospace	e Ltd					•		à	e
W/O:			WC	RK ORDER CHAN	NGES	·····	<del> , </del>			
DATE	STEP	Pl	ROCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		*	· · · · · · · · · · · · · · · · · · ·	· ·	-			et.		
f.										
Part No	5 (3)6	PAR #:	Fault Cate	gory:	NCI	R: Yes	No DQA:	: <u></u>	Date:	
		esolution:								
NCR:			WORK ORDE	ER NON-CONFORI	MANCE	(NCR	)			•
D.47F	0750	Description of NC		·	ection B		Verifica	tion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descriptio Chief Eng	n	Sign & Date	Section		Chief Eng	QC Inspector
	14									

Wednesday, April 25, 2012 3:42:36 PM

Work Order ID:

83792

Parent Item:

D3536-25

Sasket.

D350-636-043

Parent Item Name:

Wearshoe

Start Date: 4/25/2012

**Required Date: 4/26/2012** 

Start Qty: 2.00

Required Otv: 2.00

2

D3536-35		
	*	
	2222	
Gasket	S Gasket	

Manufactured

Manufactured

Manufactured

Location FP 81342

Location

FP002

Loc Qty 9 110

110

Each 36.0000

Loc Code

Loc Code

Loc Code

9.0000



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	يه يس		
	537-1		
No.	arpad		

No

No

No

Loc Oty 36 81340 82065 110

12 24 Each 51.0000

Each

Location	Loc Oty
FG	10
79833	10
FP002	41
69817	5
73716	2
83254	34

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
YE.											
- A											

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
	Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
194, 44	T :	Description of NC		Corrective Action Section B	Verification	Ammrovol	Annroyal			
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
·										
						·				
				•						

# 5.0 PARTS LIST (D350-636-011/-012/-013/-014 SKIDTUBES AT CHANGE 003)

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty/ -043	Part Number	Description
	х				7	D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
		x				D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
			x			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
				x		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRUISER/ APICAL TRI-BAG FLOAT COMPATIBLE
					X	D350-636-043	WEARSHOE KIT (REPLACES -041 KIT)
1	1				1	D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1	1		1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1	<u> </u>	D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1	ļ	L		11	ļ <u>.</u>	D2750-4	SKIDTUBE WELDMENT, RH
440					ļ		
**2	8	8	8	8	<u> </u>	350A41-1027-20	SCREW
**3	8	8	. 8	8	<del> </del>	23119AG120LE	WASHER
4	8	8	. 8	8	<del></del>	22541N120	NUT
*5	1	1	1	1	<del>                                     </del>	AN8C35A	BOLT (REPLACES AN8-35A)
*6A	2	2	2	2	<del> </del>	AN960C816L	WASHER (REPLACES AN960JD816)
*6B	2	2	2	2	<del> </del>	NAS1515H8L	WASHER (REPLACES ANSBUJD816)
*7	1	1	1	1	<del>                                     </del>	MS21083C8	NUT (REPLACES MS21083N8)
	<del></del>	<del>                                     </del>	·		1	MI32 100300	NOT (REPEACES MISS 1003NO)
*8	1	<del></del>	1		<del>                                     </del>	D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
*8		1	<u> </u>	1	1	D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9	1	1	1	1	<del>                                     </del>	D2741	BLADE
10	2	2	2	2	····	AN8C21A	BOLT (REPLACES AN8-16A)
11A	2	2	2	2	.,	AN960C816L	WASHER (REPLACES AN960JD816)
11B	2	2	2	2	177	D3672-13	WASHER
12	2	2	2	2		MS21083C8	NUT (REPLACES MS21083N8)
*13	4	4	4	4		ALS4-1032-225	INSERT
*14	4	4	4	4		AN6C44A	BOLT (REPLACES AN6-44A)
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT (REPLACES MS21042L6)
*17	8	8	8	8		D3631-1	WASHER (REPLACES NAS1515H8L)
*18	4	4	4	4		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
<u>*19</u>	_4	4	4	4	L	AN3C6A	BOLT (REPLACES AN3-6A)

(CONTINUED ON NEXT PAGE)

Revision: I

Date: 10.10.25

### **DART AEROSPACE USA, INC.**



IIN-D350-636 Page 25 of 31

(CONTINUED FROM PREVIOUS PAGE)

_	-011	-012	-013	Qty -014	-043	Part Number	Description
*20A	4	4	4	4		AN960C10L	WASHER (REPLACES AN960JD10)
*20B	4	4	4	4		NAS1515H3L	WASHER (REPLACES AN960JD10)
*22	5	5	5	5	- 5	D3537-1	WEARPAD (REPLACES D2648-3)
*23A	1	1	1	1 4-	1	D3535-13	WEARSHOE (REPLACES D2656-13)
*23B	1	1	_ 1	1 1	~1	D3536-13 -	GASKET
*24A	1	1	1	1	1	D3535-25	WEARSHOE (REPLACES D2746)
*24B	1	1	1	1 (	1	D3536-25	GASKET
*25A	1	_ 1	1	1	-1	D3535-35	WEARSHOE (REPLACES D2656-35)
*25B	_1_	1	1	1	7.11	D3536-35	GASKET
*26A	38	38	38	38	38	AN3C5A	BOLT (REPLACES AN3-5A)
*26B	4	4	4	4	4 -	AN3C7A	BOLT (REPLACES AN3-7A)
*27	42	42	42	42	42	AN960C10L	WASHER (REPLACES AN960JD10)
*28	38	38	38	38		ALS4-1032-225	INSERT (REPLACES NAS1330S3KB166)
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50_	2	2			<u> </u>	D3532-1	SPACER

<sup>\*</sup> PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

<sup>\*\*</sup> TO BE SUPPLIED BY CUSTOMER
\*\*\*\* ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

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